

DESCRIPTION

PENECRETE MORTAR® consists of Portland cement, specially treated quartz sand and a compound of active chemicals. The active chemicals react with moisture and the by-products of cement hydration (e.g. calcium hydroxide) to cause a catalytic reaction, which generates an insoluble integral crystalline complex. These crystalline complexes grow in the presence of water; block the capillaries of the concrete and minor shrinkage cracks, thus waterproofing it. Chemical activation begins when the powder is mixed with water and may take several days to completely block the capillaries depending on ambient temperature and environmental conditions. In most common applications, PENECRETE MORTAR® can be applied in conjunction with PENETRON®, whereas the latter is used a primer layer.

RECOMMENDED FOR

Applied in conjunction with PENETRON® for:

- ▶ Installation of seal strips, reglets and coves at joints to assure water tightness
- ▶ Patching of tie holes and faulty construction joints
- ▶ Patching and filling of routed out cracks
- ▶ Repairing of spalled and honeycombed areas

ADVANTAGES

- ▶ Can be applied to the positive or negative water pressure sides of a structure
- ▶ Resists strong hydrostatic pressure
- ▶ Seals cracks up to 1/64" (0.4 mm)
- ▶ Easy to use – needs only to be mixed with water prior to application
- ▶ Allows the concrete to “breathe”
- ▶ Can be skim coated or feather edged
- ▶ Can be applied to moist concrete
- ▶ Fast setting
- ▶ Inorganic – contains no polymers
- ▶ Approved for potable water applications (NSF 61)
- ▶ Non-flammable
- ▶ Resists abrasion and mechanical wear
- ▶ Freeze/thaw resistant
- ▶ Zero VOC - Penetron powdered products contain zero volatile organic compounds and are safe for use both outdoors and in confined indoor spaces

TECHNICAL CHARACTERISTICS

<i>Aggregate state</i>	Powder
<i>Color</i>	Cement grey
<i>Bulk density</i>	112 lbs/ft ³ (1.81 kg/Lt)
<i>Pot life</i>	30 minutes
<i>Setting final</i>	Approx. 2 hours
<i>Potable water</i>	Approved

CRYSTALLINE WATERPROOFING MORTAR

Technical data of PENECRETE MORTAR®

Time Period	Compressive Strength (ASTM C-109)	Tensile Strength (ASTM C-190)
<i>1 day</i>	1,600 psi (11 MPa)	320 psi (2.2 MPa)
<i>2 days</i>	2,400 psi (16 MPa)	520 psi (3.6 MPa)
<i>7 days</i>	5,800 psi (40 MPa)	730 psi (5.0 MPa)
<i>28 days</i>	6,900 psi (47 MPa)	900 psi (6.2 MPa)

All data are average values obtained under laboratory conditions. Impractical use, temperature, humidity and absorption of the substrate may influence the above given values.

DIRECTIONS FOR USE

Surface Preparation: All surfaces to be patched, repaired or sealed with PENECRETE MORTAR® must be clean and sound. Cracks should be routed out to a U-shaped configuration, approximately 3/4" (20 mm) wide and a minimum of 3/4" (20 mm) deep or to a reversed Π-shaped configuration 1"x1"x1.2" (25x25x30 mm) in size. Tie holes should be roughened prior to filling. Spalled and honeycombed areas must be thoroughly cleaned and chiseled back to sound concrete prior to repair. Remove all dirt, cement laitance, form release agents, curing compounds, paints, coatings, etc. by means of wet or dry sandblasting, high pressure water jet (> 300 bar) or other suitable mechanical means. Surfaces must be well moistened to a dull dampness at the time of application. The concrete should be damp with no wet sheen on the surface.

Mixing: For routed cracks, coves and non-moving joints, add water to PENECRETE MORTAR® until a medium stiff, trowelable consistency is reached. The texture of the mix should be pliable enough to be trowelled into the cracks with some pressure, but not so pliable that it would run out or sag out of the crack.

Mixing ratios: Approximate mixing ratio is 4 ½ parts PENECRETE MORTAR® powder to 1 part water (by volume).

For tie holes and pointing applications, add only a small amount of water. Mixed consistency should be that of "dry earth", holding a shape when squeezed in your hand but easily crumbled when pressed between fingers. Mix only as much material as can be used within 20 minutes.

Application:

Cracks/Seal strips (reglets & coves): After proper surface preparation and routing to appropriate configuration, prime areas to be patched or repaired with a slurry coat of PENETRON® and 2/5" (10 mm) around the area and while "green" (tacky), fill cavity flush to surface with PENECRETE MORTAR® in mortar consistency.

Spalled and honeycombed areas: Prepare surface and chisel back to sound concrete. Prime area to be repaired with

a slurry coat of PENETRON®. While still "green" (tacky), apply PENECRETE MORTAR® in layers of 1/2" (13 mm) until desired profile is obtained. Each layer should be allowed to set long enough that it will leave only a slight indent (approximately 1/16" (1.6 mm)) when pressed with a finger. Where possible, the surface of the repair should be packed tightly using a hammer and block of wood.

Tie holes and pointing applications: Prepare surface and chisel back to sound concrete. Prime area to be repaired with a slurry coat of PENETRON® and while still "green" (tacky) apply PENECRETE MORTAR® in "dry earth" consistency. PENECRETE MORTAR® should be tightly rodded into tie holes or packed tightly using a hammer and block of wood.

NOTE: For all applications, PENETRON® should be applied as a surface treatment as soon as PENECRETE MORTAR® has set (approximately 1-2 hours). If this is not practical, leave surface rough for subsequent surface treatment to bond.

Curing: Provide protection against extreme weather conditions such as heavy rain or freezing conditions during the setting period. Curing is not normally required except during hot, low humidity weather. In these conditions a light mist of water approximately 24 hours after the repair is completed will help to ensure a controlled cure. In extreme dry heat, water misting may be required more frequently.

SPECIAL CONSIDERATIONS

DO NOT apply PENECRETE MORTAR® at temperatures below 40 °F (4 °C), to a frozen substrate or if temperatures will drop below freezing during the curing period (approximately 24 hours).

This product is NOT recommended for use in expansion or other joints designed for movement.

CRYSTALLINE WATERPROOFING MORTAR

CONSUMPTION & YIELD OF 50 lb (22.7 kg) BAG

All values are approximate depending on surface conditions.

Cracks, U-shaped or reversed Π-shaped

Size	1"x1" (25 mm x 25 mm)
Consumption	1.0 lb/ft ² (5 kg/m ²)
~Yield/bag	50 ft (15.2 m)

Reglets

Size	1"x1" (25 mm x 25 mm)
Consumption	1.0 lb/ft ² (5 kg/m ²)
~Yield/bag	50 ft (15.2 m)

Coves, triangular shaped

Size	1.5"x1.5" (38 mm x 38 mm)
Consumption	1.0 lb/ft ² (5 kg/m ²)
~Yield/bag	50 ft (15.2 m)

Tie Holes

Size	1"x1"x1" (25 mm x 25 mm x 25 mm)
Consumption	N/A
~Yield/bag	600 nos

Honeycomb and surface patching

Approx. 0.4 ft³ (0.011 m³) / bag

PACKAGING

Available in 50 lb (22.7 kg) bags and 11 lb (5 kg) pails.

STORAGE / SHELF LIFE

PENECRETE MORTAR® must be stored in a dry enclosed area off the ground at a minimum temperature of 45 °F (7 °C). Shelf life when stored in proper conditions in unopened, undamaged packaging is 12 months.

SAFE HANDLING INFORMATION

This product contains Portland cement and is highly alkaline. The use of rubber gloves, goggles and other appropriate protective gear during mixing and application is recommended. Avoid contact with eyes and skin. In case of eye contact, rinse immediately with plenty of water and seek medical advice. For further information please refer to Safety Data Sheet. PENETRON HELLAS S.A. has recently updated Safety Data Sheet on the safe use of PENETRON® products. Each Safety Data Sheet contains health and safety information for the protection of your employees and your customers.

WARRANTY – DISCLAIMER

PENETRON HELLAS S.A. warrants that its products are manufactured under certified ISO Standard procedures, are of excellent quality and shall be free from material defects and contain all components in their proper proportion. Should any of the products be proven defective, the liability to PENETRON HELLAS S.A. shall be limited to replacement of the material proven to be defective, since the standard application procedures have been met and the suitability of the product for the particular application have been proven. PENETRON HELLAS S.A. makes no warranty as to merchantability of fitness for a particular purpose. User, after contacting the distributor of the product, shall determine the suitability of the product for his intended use and assume all risks and liability in connection therewith. While every care has been taken, the information provided in this product's data sheet make no part of any contract. All recommendations, technical data and test data contained in this product's data sheet are based upon the results of control laboratory tests or in actual field tests. However, PENETRON HELLAS S.A. makes no warranty of any kind, concerning this data. In any case, this data are given in good faith based in the PENETRON HELLAS S.A. experience, till the publication of this sheet. Due to variance in storage, handling and applications of the materials, PENETRON HELLAS S.A. accepts no liability for the results obtained. It is suggested that potential users try small applications to determine the suitability of each individual product for their specific requirements. The users should always refer to the most recent edition of the product's data sheet. PENETRON HELLAS S.A. may particularly differentiate its versions of the product's data sheet compared with those of PENETRON INTERNATIONAL LTD or respective PENETRON companies worldwide. These changes are due to text formatting, different application weathering and procedures or different product names and aim at the optimal consumer information.

CERTIFICATION



1085-CPR-0040
EN 1504-3

Penetron International Ltd.
601 South Tenth Street, Unit 300
Allentown, PA 18103
08

PENECRETE

Products and systems for structural and non-structural protection and repair of concrete structures
Compressive strength: Class R4 (≥ 45 MPa)
Chloride content: < 0.05 % by mass
Adhesive bond: NPD
Restrained shrinkage, expanding: NPD
Elastic modulus: NPD
Thermal compatibility (Part1): NPD
Corrosion behaviour: deemed to have no corrosive effect
Reaction to fire: NPD
Dangerous substances: NPD

PENETRON HELLAS S.A.
50, THRAKOMAKEDONON AV.
GR 136 79 ACHARNES
TEL: +30 210 2448250 - FAX: +30 210 2476803
www.penetron.gr - info@penetron.gr